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Frame hardware assembly table



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- Pneumatic centring and clamping mechanism secures an accurate position of the corner and scissors on the frame and the mullion
- Automatic drilling cycle - pneumatic feed of drilling unit with continuous speed regulation
- Drilling unit - selection according to offer:
 - double spindle drill unit with integrated mechanism for symmetric, variable adjustment of distance between the drills
 - six spindle drill unit with a fixed distance between the drills
- Drill unit with an automatic screw feeder, integrated automatic depth stop
- Two-hand safety control



- Element for adjustment of required distance between the drills
- Hydraulic damping of drill unit feed, integrated revolving stop for different profile height

- Automatic screw feeding system
- Screwdriver unit with high torque enables to use the screws with bore bit
- Integrated controller for screwing in deepened hole
- Raster unit positioning



- Detailed view of the control panel elements
- Integrated ratchet mechanisms for fixing of the working position of the drilling and screwing units